



MICRO1



**Programmable
Logic
Controller**



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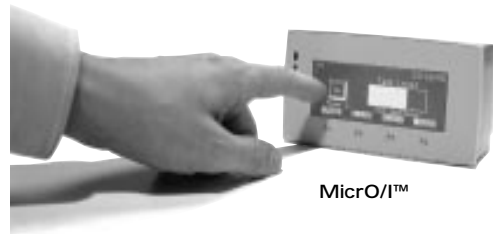
Micro³C



Micro³



WindLDR™



Micro/I™



FA3S



Micro-1 with Program Loader



FA2J

Micro-1: The Original Micro-PLC

Key features of the Micro-1 PLC include:

- Intelligent control economically replaces hard-wired systems
- 8 inputs, 6 outputs
- DC inputs, relay or transistor outputs
- Expansion unit doubles I/O (16 inputs, 12 outputs)
- Micro-expansion I/O for incremental I/O increases
- 80 timers, 47 counters, 160 internal relays
- CPU base unit supplies power for input signals
- Program capacity 600 steps
- Computer link, networking




General Specifications	Programming	Boolean or ladder logic
	Available Instructions	15 basic instructions, 2 FUN instructions
	Program Capacity	600 steps
	Memory	EEPROM memory built-in to base unit
	Scan Time	Average: 8µs per basic instruction
	Input	Base unit: 8 points, Expansion: 8, 4, or 2 points
	Output	Base unit: 6 points, Expansion: 6, 3, or 2 points
	Total I/O Points	28 points (maximum)
	Internal Relay	160 points (all points can be maintained)
	Special Internal Relay	96 points
	Shift Register	128 points
	Catch Input	1 point, 0.5ms pulse
	Single Shot Output	96 points
	Timer	80 points, subtracting (0 to 999.9s)
	Counter	45 points, adding (0 to 9999) (all points can be maintained)
	Reversible Counter	2 points (all points can be maintained)
	Computer Link	Via RS232 interface unit
	External Control Input	Start/stop using switch on program loader
	Power Failure Protection	Capacitor back-up: 3 days; internal relay, shift register, counter, reversible counter
Self-Diagnostics	CPU error (WDT), CRC error, check sum error, communication error	
Auto Start Function	Operation starts after power-up	
FA Series Compatibility	Program loaders are interchangeable using special cables	

 UL Listed
File No. E102542

 CSA Certified
File No. LR66809

 CE Certified

 EMC Approved
File No. E951113332321

 *The CPU base unit supplies power to the micro-expansion units and program loader. Micro-expansion units are not compatible with 12V DC CPU.*

Electrical Specifications	Rated Supply Voltage	AC CPU base unit and (8 in/6 out) expansion: 100 to 240V AC, 50/60Hz (47.5–63Hz) 24V DC base unit and all expansion units: 12V DC CPU base unit and (8 in/6 out) expansion
	Voltage Range	AC: 85 to 110% of rated voltage 24V DC: 80 to 120%; 12V DC: 70 to 120%
	Dielectric Strength	Between power or I/O terminal and ground: 1,500V AC, 1 minute
	Insulation Resistance	Between power or I/O terminal and ground: 10MΩ (500V DC megger)
	Temperature	Operating: 0 to +55°C; Storage: –20 to +70°C
	Operating Humidity	45 to 85% RH (avoid condensation)
	Vibration Resistance	5 to 55Hz, 6G for 2 hours in each of 3 axes
	Shock Resistance	30G, 3 shocks in each of 3 axes
	Noise Resistance	Between power or I/O terminal and ground: AC: ±1.3kV, 1µs; 24V DC: ±1.0kV, 1µs; 12V DC: ±500V, 1µs
	Ground Resistance	100Ω (maximum)
	Mounting Style	35mm DIN rail and panel mount

Part Numbers: Micro-1

CPU Base Unit				
AC	Relay Output	Source Input	FC1A-C1A1E	Power: 100–240V AC; NPN transistor inputs, relay outputs
		Sink Input	FC1A-C2A1E	Power: 100–240V AC; PNP transistor inputs, relay outputs
	Transistor Output	Source Input/Sink Output	FC1A-C1B1E	Power: 100–240V AC; NPN transistor inputs, NPN transistor outputs
		Sink Input/Source Output	FC1A-C2C1E	Power: 100–240V AC; PNP transistor inputs, PNP transistor outputs
DC	Relay Output	Source Input	FC1A-C1A4E	Power: 24V DC; NPN transistor inputs, relay outputs
			FC1A-C1A2E	Power: 12V DC; NPN transistor inputs, relay outputs
		Sink Input	FC1A-C2A4E	Power: 24V DC; PNP transistor inputs, relay outputs
			FC1A-C2A2E	Power: 12V DC; PNP transistor inputs, relay outputs
	Transistor Output	Source Input/Sink Output	FC1A-C1B4E	Power: 24V DC; NPN transistor inputs, NPN transistor outputs
			FC1A-C1B2E	Power: 12V DC; NPN transistor inputs, NPN transistor outputs
		Sink Input/Source Output	FC1A-C2C4E	Power: 24V DC; PNP transistor inputs, PNP transistor outputs
			FC1A-C2C2E	Power: 12V DC; PNP transistor inputs, PNP transistor outputs
Expansion I/O				
Relay Output	Source Input	FC1A-E1A1E	Power: 100–240V AC, NPN transistor inputs, relay outputs	
	Sink Input	FC1A-E2A1E	Power: 100–240V AC, PNP transistor inputs, relay outputs	
Transistor Output	Source Input/Sink Output	FC1A-E1B1E	Power: 100–240V AC; NPN transistor inputs, NPN transistor outputs	
	Sink Input/Source Output	FC1A-E2C1E	Power: 100–240V AC; PNP transistor inputs, PNP transistor outputs	
Relay Output	Source Input	FC1A-E1A4E	Power: 24V DC, NPN transistor inputs, relay outputs	
		FC1A-E1A2E	Power: 12V DC, NPN transistor inputs, relay outputs	
	Sink Input	FC1A-E2A4E	Power: 24V DC, PNP transistor inputs, relay outputs	
		FC1A-E2A2E	Power: 12V DC, PNP transistor inputs, relay outputs	
Transistor Output	Source Input/Sink Output	FC1A-E1B4E	Power: 24V DC, NPN transistor inputs, NPN transistor outputs	
		FC1A-E1B2E	Power: 12V DC, NPN transistor inputs, NPN transistor outputs	
	Sink Input/Source Output	FC1A-E2C4E	Power: 24V DC, PNP transistor inputs, PNP transistor outputs	
		FC1A-E2C2E	Power: 12V DC, PNP transistor inputs, PNP transistor outputs	
Accessories				
Program Loader		FC1A-HL1E	24 keys, 16-character LCD	
Data Preset Loader	Standard	FC1A-PL1E	Change timer/counter presets, monitor I/O, internal relay, timer, counter	
	Multi-Function	FC1A-PL2E	Change preset values, monitor, direct set/reset, read program, and more	
Loader Extension Cable		FC1A-KL1A FC1A-KL2A FC1A-KL3A FC1A-KL4A	5' (1.5m), connects program loader to base unit 2.75" (70mm) curl cord (attached to loader) 5' (1.5m), connects FA series program loader to Micro-1 base unit 5' (1.5m), connects Micro-1 program loader to FA series CPU	
I/O Expansion Cable		FC1A-KE1 PFA-1A*	1.57" (40mm) (attached to expansion unit) *21: 19.7" (0.5m), 22: 29.53" (0.75m), 23: 39.37" (1m)	Connect expansion unit to base unit
Micro Expansion Unit		FC1A-M1XE FC1A-M2XE FC1A-MXAE FC1A-M1BE FC1A-M2CE	4-point source input 4-point sink input 3-point relay output 2-point source input, 2-point sink output 2-point sink input, 2-point source output	
Micro Expansion Cable		FC1A-KM*	*1: 19.7" (0.5m), 2: 39.37" (1m)	
Serial I/O Module		FC1A-SM1E	8 inputs and 8 outputs with serial cable (order FC1A-KS*A separately)	
Serial Cable		FC1A-KS*A	*1: 39.37" (1m), 2: 78.74" (2m), 3: 118.11" (3m) Connect serial I/O module to CPU base unit (with shield terminal—one end)	
Serial I/O Transition		FC1A-PD10	20-pin interface to discrete terminal blocks (simplify installation of serial I/O)	
Analog Timer Unit External Power Supply Digital Display Mother Board		FC1A-TA1 PSR-AD07*E FC1A-PD1	Contains 4 analog timers (8 time ranges from 1 second to 10 minutes) *12: 12V DC, 0.63A output, 24: 24V DC, 0.32A output To mount a serial I/O module and digital displays such as IDEC's DD33 series	
Link Adaptor Cable FC Link Cable Computer Link Cable Software		FC1A-CLA FC1A-KC1A PFA-1A54A CLIP	Interface PC to Micro-1 CPU base unit for 1:1 communication 5.91" (150mm) curl cord: CPU base unit to PFJ-U11, PFJ-U21, or PF2-CLA 78.74" (2m), connects PC to PFJ-U12, PFJ-U22, or PF2-CLA Ladder diagram software for programming and monitoring	
Micro-1 Starter Kit		MM-MICRO-1	Micro-1 PLC, WindLDR™ software, computer link cable	

CPU and Expansion I/O with Relay Output

Key features of the Micro-1 CPU and expansion I/O include:

- Choice of 12 CPU base units
- Choice of 12 expansion I/O units
- 8 inputs, 6 outputs (relay or transistor)
- Built-in EEPROM memory
- CPU base unit provides power for expansion I/O



Specifications: 8 Input Points	Rated Input Voltage (allowable range)	12V DC (8.4 to 14.4V DC)	24V DC (19.2 to 28.8V DC)	24V DC (19.2 to 28.8V DC)
	Rated Input Current	8mA	5mA	5mA
	Input Impedance	1.2k Ω	4.3k Ω	4.3k Ω
	On/Off Current	On: 3mA (minimum) Off: 1.5mA (maximum)	On: 4mA (minimum) Off: 1mA (maximum)	On: 4mA (minimum) Off: 1mA (maximum)
	On/Off Time	On: 7ms Off: 11ms (maximum)	On: 7ms Off: 11ms (maximum)	On: 7ms Off: 11ms (maximum)
	Input Signal	For NPN input, use source input Micro-1 For PNP input, use sink input Micro-1 For no-voltage dry contact input, use source or sink input Micro-1		

Specifications: 6 Output Points	Configuration	Independent 1NO contact: 3 points Common 1NO contact: 3 points
	Switching Capacity	220V AC, 2A or 30V DC, 2A per point Total across 3-point common not to exceed 220V AC, 2A or 30V DC, 2A resistive or inductive (AC: $\cos \phi = 0.4$, DC: L/R = 7ms)
	Minimum Applicable Load	5V DC, 1mA (reference value)
	Contact Resistance	30m Ω (maximum, initial value)
	Life Ratings	Mechanical: 20,000,000 operations (no load) at 1,800 operations/hour Electrical: 100,000 operations (rated load) at 1,800 operations/hour



When using expansion I/O, it is not possible to use micro-expansion I/O, analog timer, or serial I/O.

Part Numbers: 12V DC

Power Voltage	Input and Output	
Input Output	Source Relay	Sink Relay
CPU Base Unit	FC1A-C1A2E	FC1A-C2A2E
Expansion I/O	FC1A-E1A2E	FC1A-E2A2E

Part Numbers: 24V DC

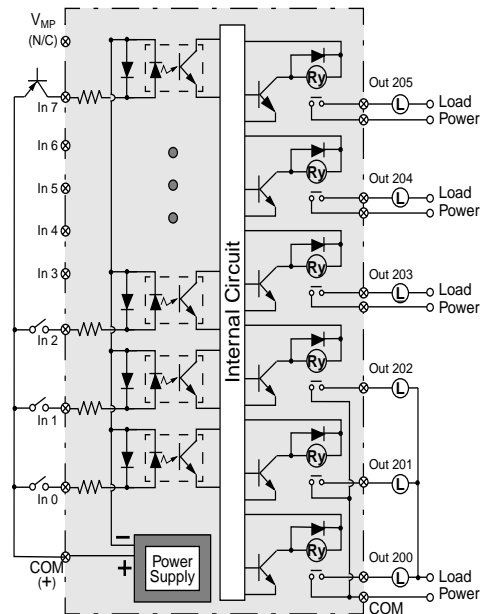
Power Voltage	Input and Output	
Input Output	Source Relay	Sink Relay
CPU Base Unit	FC1A-C1A4E	FC1A-C2A4E
Expansion I/O	FC1A-E1A4E	FC1A-E2A4E

Part Numbers: 100 to 240V DC

Power Voltage	Input and Output	
Input Output	Source Relay	Sink Relay
CPU Base Unit	FC1A-C1A1E	FC1A-C2A1E
Expansion I/O	FC1A-E1A1E	FC1A-E2A1E

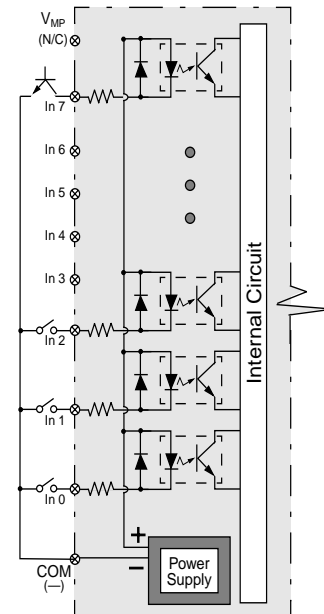
Circuit Diagrams

Sink Input Relay Output



1. The I/O allocation shown above is for the base unit only. Expansion unit allocation is from input 10 to input 17 and from output 210 to output 215.

Source Input



2. Input impedance is $1.2k\Omega$ for 12V DC base and expansion units. Input impedance is $4.3k\Omega$ for AC and 24V DC base and expansion units.

CPU and Expansion I/O with Transistor Output



Specifications: 8 Input Points	Rated Input Voltage (allowable range)	12V DC (8.4 to 14.4V DC)	24V DC (19.2 to 28.8V DC)	24V DC (19.2 to 28.8V DC)
	Rated Input Current	8mA	5mA	5mA
	Input Impedance	1.2k Ω	4.3k Ω	4.3k Ω
	On/Off Current	On: 3mA (minimum) Off: 1.5mA (maximum)	On: 4mA (minimum) Off: 1mA (maximum)	On: 4mA (minimum) Off: 1mA (maximum)
	On/Off Time	On: 7ms Off: 11ms (maximum)	On: 7ms Off: 11ms (maximum)	On: 7ms Off: 11ms (maximum)
	Input Signal	For NPN input, use source input Micro-1; For PNP input, use sink input Micro-1; For no-voltage dry contact input, use either source or sink input Micro-1		

Specifications: 6 Output Points	Configuration	Sink: NPN transistor, 6/common Source: PNP transistor, 6/common
	Rated Load	0.4A per circuit (maximum), 12 to 24V DC \pm 10%
	Inrush Current	12V DC power: 40A (maximum) 24V DC or AC power: 5A (maximum)
	Leakage Current	100 μ A (maximum)
	On Voltage	Sink: +1.5V (maximum) Source: load voltage - 1.5V (minimum)
	On/Off Time	On: 1ms (maximum) Off: 1ms (maximum)
	External Current Draw	40mA, 12 to 24V DC



When using expansion I/O, it is not possible to use micro-expansion I/O, analog timer, or serial I/O.

Part Numbers: 12V DC

Power Voltage	Input and Output	
Input Output	Source Sink	Sink Source
CPU Base Unit	FC1A-C1B2E	FC1A-C2C2E
Expansion I/O	FC1A-E1B2E	FC1A-E2C2E

Part Numbers: 24V DC

Power Voltage	Input and Output	
Input Output	Source Sink	Sink Source
CPU Base Unit	FC1A-C1B4E	FC1A-C2C4E
Expansion I/O	FC1A-E1B4E	FC1A-E2C4E

Part Numbers: 100 to 240V DC

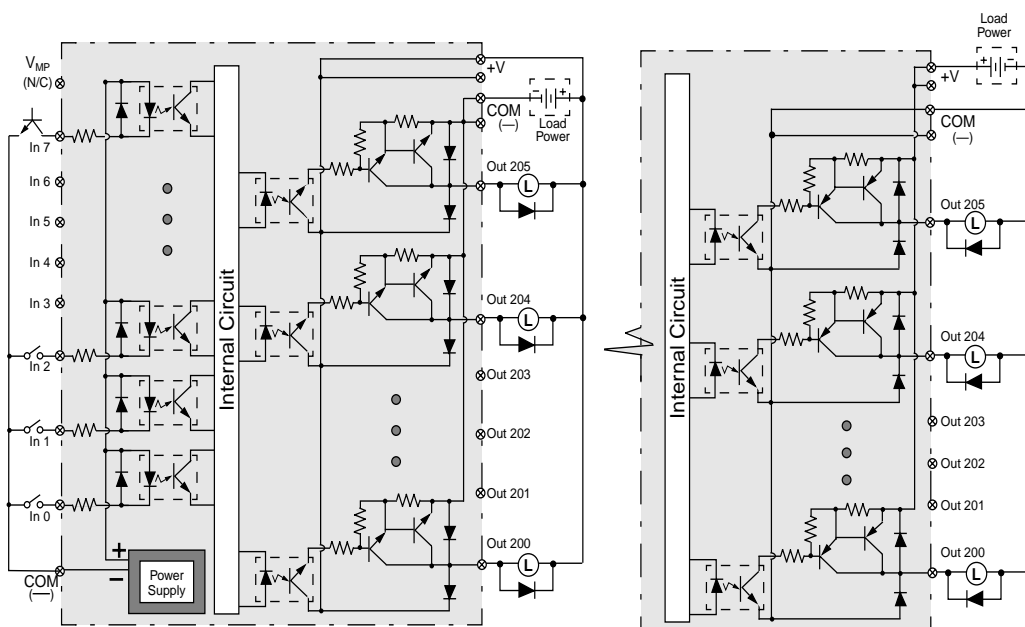
Power Voltage	Input and Output	
Input Output	Source Sink	Sink Source
CPU Base Unit	FC1A-C1B1E	FC1A-C2C1E
Expansion I/O	FC1A-E1B1E	FC1A-E2C1E

Circuit Diagrams

Source Input

Sink Output

Source Output



Complementary Products: Micro-Expansion I/O

Key features of the Micro-expansion I/O include:

- Incremental I/O expansion
- 2 inputs with 2 outputs
- 4 inputs (source or sink)
- 3 relay outputs
- CPU base unit provides power for micro-expansion unit
- Use with AC or 24V DC CPU



Specifications: 2 Inputs	Rated Input Voltage (allowable range)	24V DC (19.2 to 28.8V DC)
	Rated Input Current	5mA
	Input Impedance	4.3k Ω
	On Current	On: 4mA (minimum), Off: 1mA (maximum)
	On/Off Time	On: 7ms, Off: 11ms (maximum)
	Input Signal	Source: NPN open collector transistor Sink: PNP open collector transistor Either: No-voltage mechanical contact

Specifications: 2 Outputs	Configuration	Sink: NPN transistor (2/common) Source: PNP transistor (2/common)
	Rated Load	0.4A per circuit (maximum), 12 to 24V DC \pm 10%
	Inrush Current	5A
	Leakage Current	100 μ A (maximum)
	On Voltage	Sink: +1.5V (maximum) Source: load voltage - 1.5V (minimum)
	On/Off Time	On: 1ms (maximum), Off: 1ms (maximum)
	External Current Draw	40mA, 12 to 24V DC

Specifications: 4 Inputs	Rated Input Voltage (allowable range)	24V DC (19.2 to 28.8V DC)
	Rated Input Current	5mA
	Input Impedance	4.3k Ω
	On Current	On: 4mA (minimum), Off: 1mA (maximum)
	On/Off Time	On: 7ms, Off: 11ms (maximum)
	Input Signal	Source: NPN open collector transistor Sink: PNP open collector transistor Either: No-voltage mechanical contact

Specifications: 3 Outputs	Configuration	Independent 1NO contact: 1 point Common 1NO contact: 2 points
	Switching Capacity	220V AC, 2A or 30V DC, 2A/point (total across common \leq rating) resistive or inductive (AC: $\cos \phi = 0.4$, DC: L/R = 7ms)
	Minimum Applicable Load	5V DC, 1mA (reference value)
	Contact Resistance	30m Ω (maximum initial value)
	Life Ratings	Mechanical: 20,000,000 operations (no load) at 1,800 operations per hour Electrical: 100,000 operations (rated load) at 1,800 operations per hour



*Micro-expansion units cannot be used with a 12V DC CPU base unit.
Only one expansion I/O or one micro-expansion I/O unit can be used per CPU base unit.*

Complementary Products: Micro-Expansion I/O

Key features of the Micro-expansion I/O include:

- Incremental I/O expansion
- 2 inputs with 2 outputs
- 4 inputs (source or sink)
- 3 relay outputs
- CPU base unit provides power for micro-expansion unit
- Use with AC or 24V DC CPU



Specifications: 2 Inputs	Rated Input Voltage (allowable range)	24V DC (19.2 to 28.8V DC)
	Rated Input Current	5mA
	Input Impedance	4.3k Ω
	On Current	On: 4mA (minimum), Off: 1mA (maximum)
	On/Off Time	On: 7ms, Off: 11ms (maximum)
	Input Signal	Source: NPN open collector transistor Sink: PNP open collector transistor Either: No-voltage mechanical contact

Specifications: 2 Outputs	Configuration	Sink: NPN transistor (2/common) Source: PNP transistor (2/common)
	Rated Load	0.4A per circuit (maximum), 12 to 24V DC \pm 10%
	Inrush Current	5A
	Leakage Current	100 μ A (maximum)
	On Voltage	Sink: +1.5V (maximum) Source: load voltage - 1.5V (minimum)
	On/Off Time	On: 1ms (maximum), Off: 1ms (maximum)
External Current Draw	40mA, 12 to 24V DC	

Specifications: 4 Inputs	Rated Input Voltage (allowable range)	24V DC (19.2 to 28.8V DC)
	Rated Input Current	5mA
	Input Impedance	4.3k Ω
	On Current	On: 4mA (minimum), Off: 1mA (maximum)
	On/Off Time	On: 7ms, Off: 11ms (maximum)
	Input Signal	Source: NPN open collector transistor Sink: PNP open collector transistor Either: No-voltage mechanical contact

Specifications: 3 Outputs	Configuration	Independent 1NO contact: 1 point Common 1NO contact: 2 points
	Switching Capacity	220V AC, 2A or 30V DC, 2A/point (total across common \leq rating) resistive or inductive (AC: $\cos \phi = 0.4$, DC: L/R = 7ms)
	Minimum Applicable Load	5V DC, 1mA (reference value)
	Contact Resistance	30m Ω (maximum initial value)
	Life Ratings	Mechanical: 20,000,000 operations (no load) at 1,800 operations per hour Electrical: 100,000 operations (rated load) at 1,800 operations per hour



*Micro-expansion units cannot be used with a 12V DC CPU base unit.
Only one expansion I/O or one micro-expansion I/O unit can be used per CPU base unit.*

Complementary Products

Analog Timer

Key features of the analog timer include:

- On-delay timers allow easy, intuitive dial settings
- Set 4 independent time ranges
- Select from 8 time ranges: 1 second to 10 minutes
- CPU base unit provides power
- Use with AC or 24V DC CPU

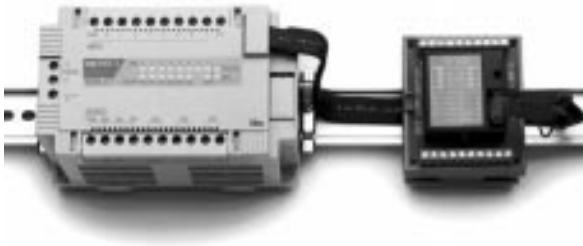


Specifications	Power Voltage	24V DC (supplied by base unit)
	Timers	4 independent time ranges
	8 Time Ranges	1, 3, 6, 10, 30 seconds, 1, 5, 10 minutes
	Setting Error	± 10%
	Repeat Error	± 0.2%
	Temperature Error	± 2%
	Operation Mode	On-delay
	Dimensions (WxHxD)	1.77" x 3.15" x 2.76" (45 x 80 x 74mm)



1. When using an analog timer unit, it is not possible to use expansion I/O, micro-expansion I/O, or serial I/O. Not compatible with 12V DC CPU.

Serial I/O



Specifications	Switch Input	8 points (maximum)
	Rated Input	4.5mA, 10V DC
	Indicator Output	8 points (maximum)
	Rated Output	15mA, 24V DC (LEDs only)
	Output Load P/S	5 to 24V DC (supplied to base unit — capacity depends on load)
	Switch/LED Connection	Connector attached to PCB
	Base Unit Connection	Serial I/O cable (10-core shielded)
	PCB Mounting	Two M3 self-tapping screws
	Applicable IDEC Digital Display Motherboards	DD33: FC1A-PD1 DD48: FC1A-PD2
	Applicable Terminal Block	FC1A-PD10 transition module

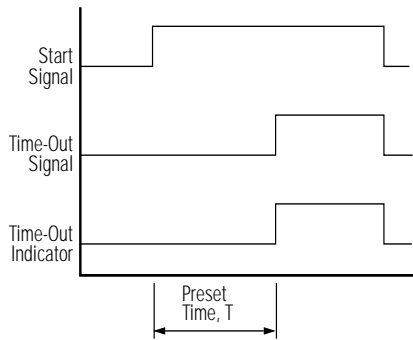


2. When using a serial I/O module, it is not possible to use expansion I/O, micro-expansion I/O, or analog timer. Not compatible with 12V DC CPU.

Part Numbers

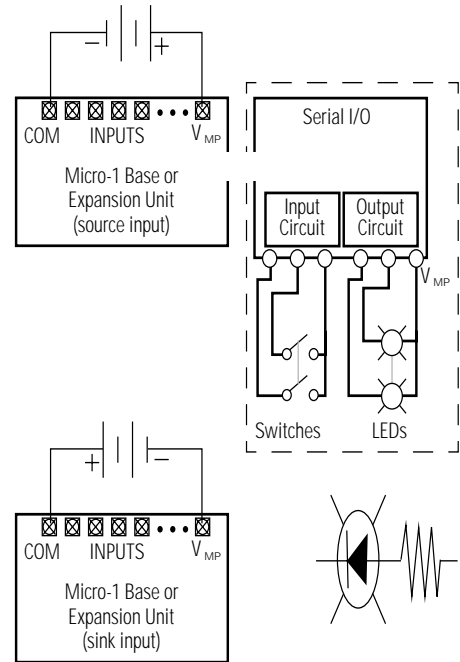
Item	Part No.
Analog Timer	FC1A-TA1
Serial I/O	FC1A-SM1E

Timing Diagram: Analog Timer



Circuit Diagram: Serial I/O

Power supply: 5 to 24V DC, as required for serial I/O output load (in addition to normal line power)



When using LEDs without a built-in resistor, connect current-limiting resistors externally.

Complementary Products

Key features of Micro-1 complementary products include:

- FA series compatible
- Micro-1 compatible
- Program directly, using boolean, without a computer
- Panel mount data preset loaders for changing timer and counter values
- Change data register values (FA series) with multi-function data preset loader



Program Loader

Specifications	Power Voltage	12V DC (supplied by base unit)
	Display	LCD, 16 characters in one line
	Keys	18- and 24-key membrane switch
	Control Key	Run/stop switch
	Connection	Extension cable, 2.76" (70mm)
	Mounting	Mounted on base unit
	Power Failure Protection	CMOS-RAM with capacitor backup approximately 3 minutes at 20°C
	FA Series Compatibility	Use FC1A-KL4 extension cable and basic instruction set
	Dimensions (WxHxD)	4.8" x 3.25" x 0.89" (122 x 82.5 x 22.5mm)



1. FA series program loaders can also be used with the Micro-1.

Data Preset Loaders

	Standard	Multi-Function	
Specifications	Change Values	Timer/counter preset values	Timer/counter preset values, data register values (FA series only)
	Acknowledge	Write new preset values	
	Monitor	I/O, internal relays, timers, counters	I/O, internal relays, timers, counters, shift register bits, data register values (FA series only)
	Direct Set/Reset	—	I/O, internal relays, shift register bits
	Read Program	—	Read user program
	Error	—	Read and clear error code
	Run/Stop	Start and stop Micro-1 operation	



2. FA2 loader (PF2-2H4RE) and FA3 loader (PF3S-HL161E) are compatible with all FA series PLCs and the Micro-1.

Part Numbers: Loaders

Item	Part No.
Program Loader	FC1A-HL1E
Data Preset Loaders	FC1A-PL1E (standard)
	FC1A-PL2E (multi-function)

Standard Data Preset Loader



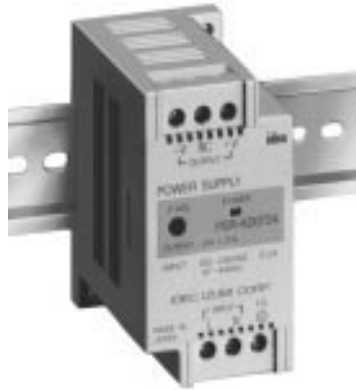
Multi-Function Data Preset Loader



Complementary Products: Power Supply

Key features of the power supply include:

- Ideal for using 3-wire sensors with the Micro-1
- Compact, lightweight, and energy efficient
- Output: 12V DC, 0.63A or 24V DC, 0.32A
- Input: 85 to 264V AC, 110 to 340V DC
- Overcurrent protection
- LED indicator
- Built-in DIN rail mount



CSA Certified
File No. LR66809



UL Listed
File No. E102542

General Specifications	Overcurrent Protection	105% (minimum)
	Dielectric Strength	Between I/O term and FG terminals: 2,000V AC, 1 minute Between output and FG terminals: 500V AC, 1 minute
	Insulation Resistance	Between input terminal and output terminal or housing: 100M Ω minimum (500V DC megger)
	Temperature	Operating: 0 to 55°C; Storage: -30 to +85°C
	Operating Humidity	20 to 90% RH (avoid condensation)
	Vibration Resistance	5 to 55Hz, 6G for 2 hours in each of 3 axes
	Shock Resistance	30G, 3 shocks in each of 3 axes

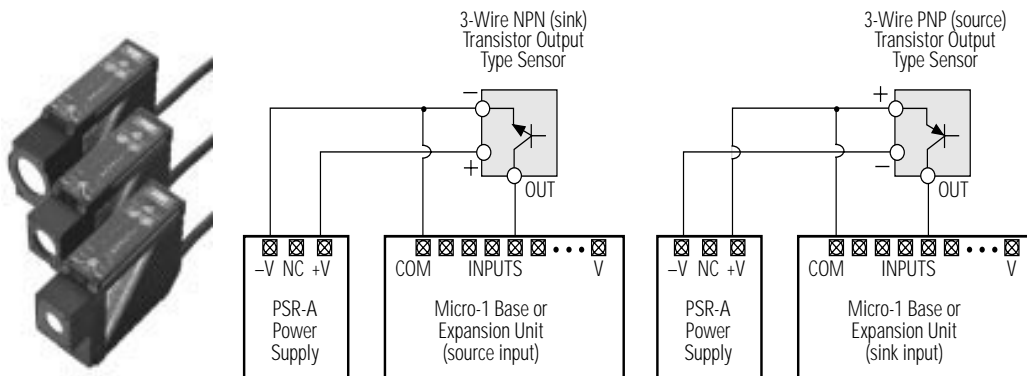
Input Specifications	Input Voltage (single phase, 2-wire)	100V to 240V AC nominal: 85 to 264V AC, 110 to 340V DC compatible
	Frequency	47 to 440Hz
	Input Current	0.18A at 100V, at rated input and output; 0.14A at 200V, at rated input and output
	Inrush Current	20A at 100V, at rated input and output; 40A at 200V, at rated input and output
	Leakage Current	0.5mA (maximum)
	Efficiency	12V DC: 68% at 100V and rated output; 24V DC: 70% at 100V and rated output

Output Specifications	Rated Output	12V unit: 12V DC, 0.63A; 24V unit: 24V DC, 0.32A
	Adjustments	Voltage range: $\pm 10\%$ (V.ADJ on front)
	Output Hold Time	10ms (minimum) at rated input and output
	Rise Time	200ms (maximum) at rated input and output
	Fluctuation	Input: 0.4% (maximum); Load: 0.6% (maximum)
	Temperature Change	0.02% per °C (maximum) 0 to 50°C
	Ripple Voltage	1% + 50mV p-p (maximum) including noise, measured with a 47 μ F capacitor

Part Numbers: Power Supply

Part No.	Output		Input
PSR-AD0712E	12V	0.63A	100 to 240V AC
PSR-AD0724E	24V	0.32A	

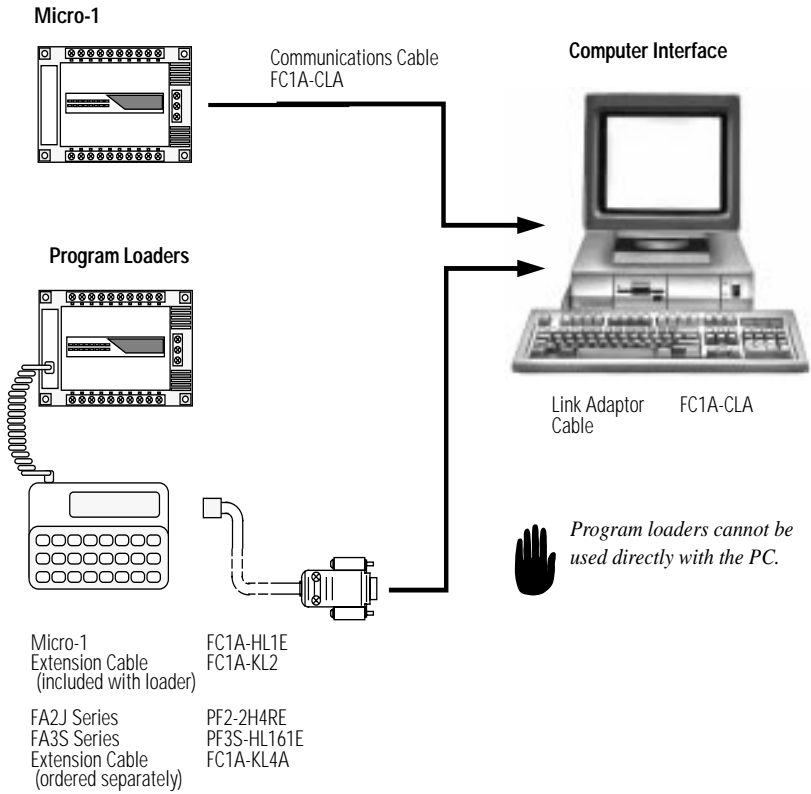
Circuit Diagrams: Power Supply



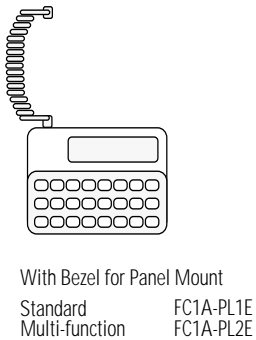
Configuration

Standard Data Preset Loader

Communication



Data Preset Loaders



Programming Software

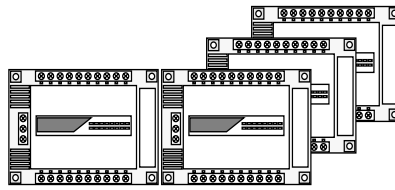


1. WindLDR programming software—
see page J-86 for details.



2. CLIP: Control Logic Input Program—
see page J-87 for details.

Expansion I/O

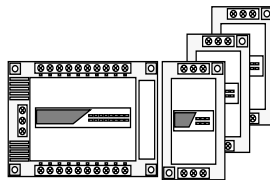


Expansion I/O

100–240V AC
Source or Sink Inputs, Relay Outputs
Source or Sink Inputs, Transistor Outputs

24V DC
Source or Sink Inputs, Relay Outputs
Source or Sink Inputs, Transistor Outputs

12V DC
Source or Sink Inputs, Relay Outputs
Source or Sink Inputs, Transistor Outputs

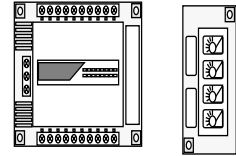


Micro-Expansion I/O

4-Point Input, Source or Sink
3-Point Relay Output
2-Point Input with 2-Point Output
Source or Sink Inputs, Transistor Outputs

Options

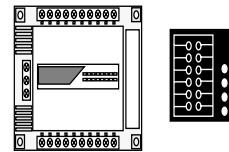
Analog Timer



With 4 Timers
8 Time Ranges

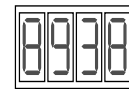
FC1A-TA1
1s to 10m

Serial I/O Module



With 8 input and
8 output expansion

FC1A-SM1E



Perfect for Use with IDEC
Digital Display Motherboards,
DD33: FC1A-PD1

Dimensions

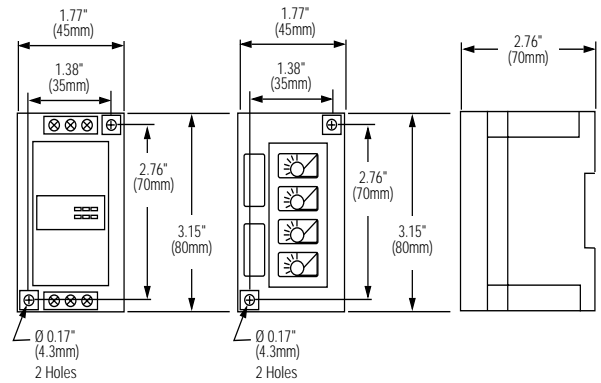
Approximate Weights

CPU Base Unit, Relay Output	450g
CPU Base Unit, Transistor Output	410g
Expansion I/O, Relay Output	410g
Expansion I/O, Transistor Output	370g
Micro-Expansion I/O	100g
Program Loader	100g
Data Preset Loaders	100g
Analog Timer	100g
DC Power Supply	140g

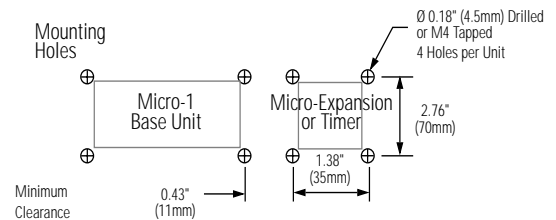
Power Requirements

CPU Base Unit, AC	21VA
CPU Base Unit, 24V DC	8W
CPU Base Unit, 12V DC	10W
Expansion I/O, AC	21VA
Expansion I/O, 24V DC	6W
Expansion I/O, 12V DC	10W
Micro-Expansion I/O	2W
Program Loader	1W
Data Preset Loaders	1W
Analog Timer	1.5W

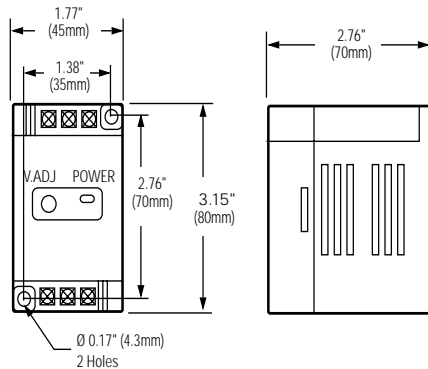
Micro-Expansion I/O and Analog Timer



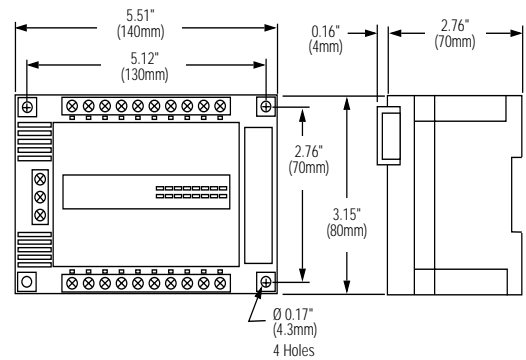
Mounting Holes



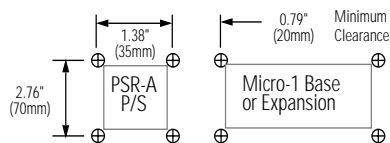
DC Power Supply



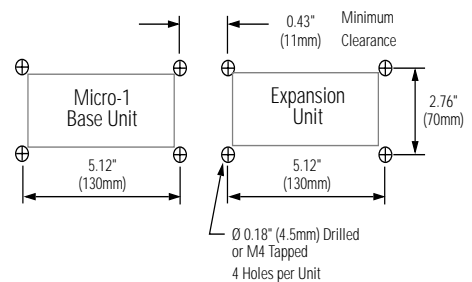
CPU Base and Expansion I/O



Mounting Holes

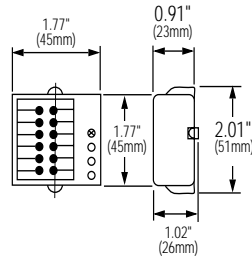


Mounting Holes

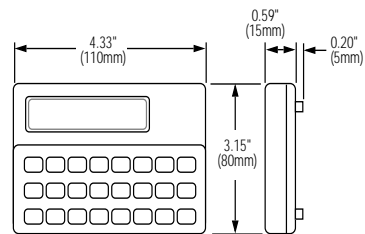


Dimensions, continued

Serial I/O



Program Loader



Data Preset Loaders

